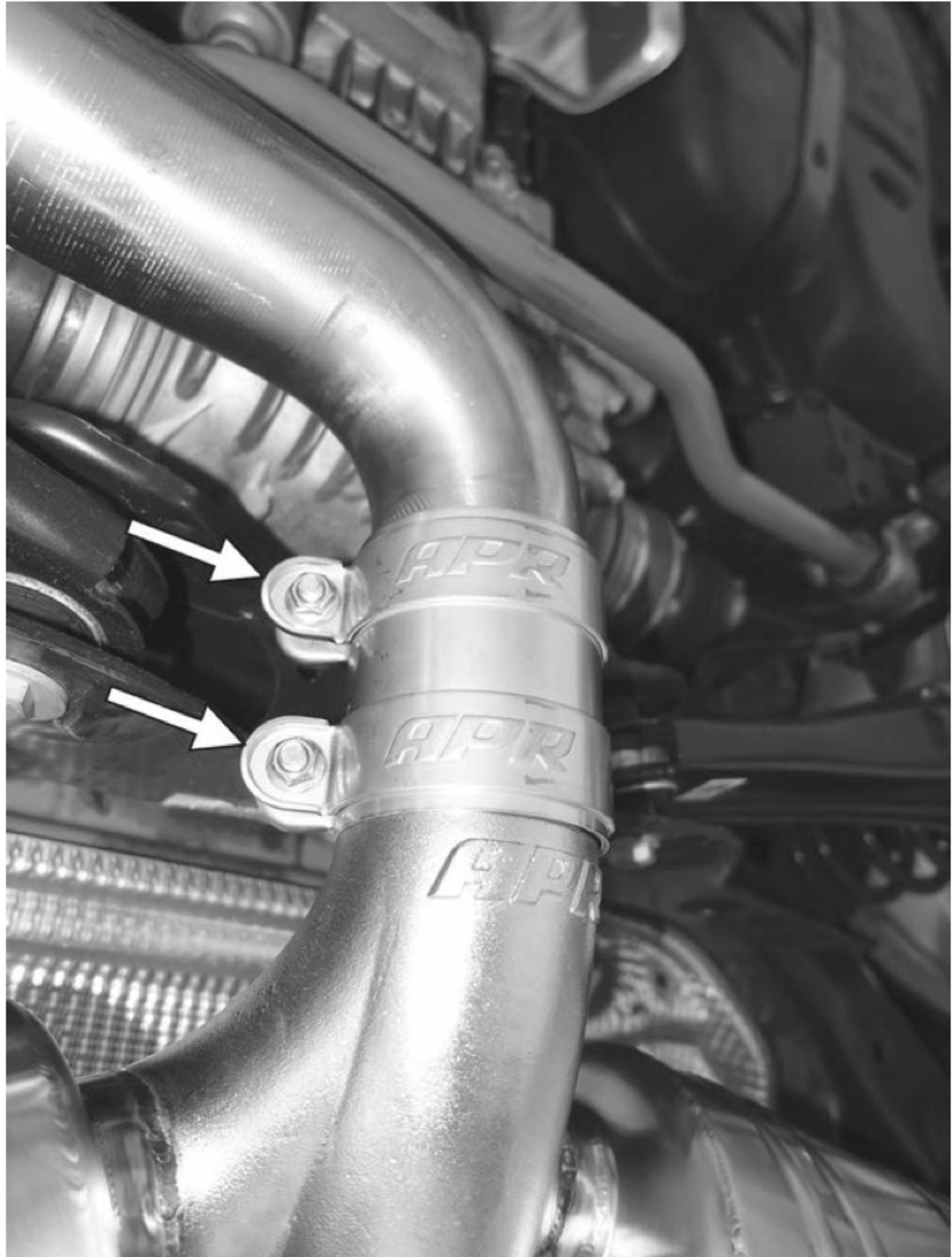


Slide the clamp over the pipes.  
Tighten sleeve clamps to 24Nm (18  
lb-ft)



**APR**